Features

- 5.6-inch color TFT LCD (640×480) touchscreen display with excellent readability and intuitive control interface
- Supports 27 input types (thermocouple, RTD, analog voltage and current[shunt])
- 4 / 8 / 12 / 16 input channel models available
- Various communication methods (RS422/485, Ethernet, USB) standard
- 25 to 250 ms high-speed sampling, 1 to 3600 s recording cycle
- 200 MB internal memory and external memory support (SD/USB up to 32 GB)
- Store and backup internal data to external memory (SD/USB)
- · 9 different graph types available
- Various option input/output available: digital input (contact/non-contact), alarm output, transmitter power output
- Compact, space-saving design (rear length: 69.2 mm)











Manuals

- For more information and instructions, refer to the user manual and the user manual for communication. Visit our website (www.autonics.com) to download the manuals.
- · The user manual includes product specifications, functions, and operations.
- The user manual for communication includes information about Modbus RTU protocol, Modbus TCP protocol, and Modbus mapping table.

Comprehensive Device Management Program (DAQMaster)

- DAQMaster is comprehensive device management program for convenient management of parameters and multiple device data monitoring.
- Visit our website (www.autonics.com) to download user manual and comprehensive device management program.

< Computer specification for using software >

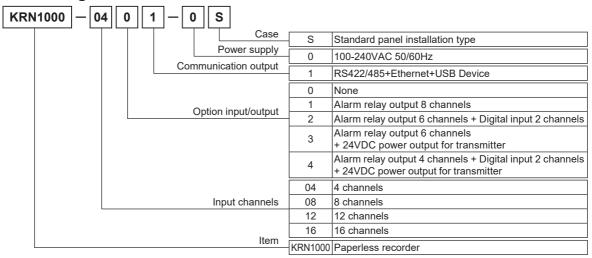
Item	Minimum requirements
System	IBM PC compatible computer with Intel Pentium III or above
Operations	Microsoft Windows 98/NT/XP/Vista/7/8/10
Memory	256MB+
Hard disk	1GB+ of available hard disk space
VGA	Resolution: 1024×768 or higher
Others	RS-232 serial port (9-pin), USB port

< DAQMaster screen >



L-4 **Autonics**

Ordering Information



Specifications

Series		KRN1000	(B) SSRs
Power supply		100-240VAC∼ 50/60Hz	SSRs
Allowable voltage range		85 to 110% of rated voltage	(C) Power
Power con	sumption	Max. 23VA	Power
	Display method	5.6 inch TFT Color LCD	
C	Resolution	640×480 pixels	(D) Counte
Screen	Adjusting brightness	3-level (Min/Standard/Max)	
	Input method	Touch screen (pressure sensitive type)	(E) Timers
Number of	input channels	4 / 8 / 12 / 16 channels	
Universal i	nput ^{※1}	Temperature sensors (thermocouple, RTD), Analog (voltage, current (shunt))	(F) Digital
Sampling ր	period	1 to 4-CH: 25ms/125ms/250ms, 5 to 16-CH: 125ms/250ms (internal sampling period is average movement filter and alarm output operation unit time)	(G)
Recording	period	1 to 3600 sec	illuicai
Internal me	emory	Approx. 200MB	(H)
External memory ^{*2}		SD / USB memory max. 32GB	Conve
Dielectric s	strength	2300VAC 50/60Hz for 1 min (between power terminals and case) **Except ethernet and USB device**	(I) Digital Displa
\ \(\frac{1}{2} \cdot \cdot \cdot \frac{1}{2} \cdot \	Mechanical	10 to 60Hz 4.9m/s² in each X, Y, Z direction for 1 hour	Displa
Vibration	Malfunction	10 to 60Hz 1m/s² in each X, Y, Z direction for 10 min	(J) Senso
Insulation i	resistance	Over 20MΩ (at 500VDC megger)	Contro
Noise imm	unity	±2kV the square wave noise (pulse width 1μs) by the noise simulator	(K) Switch Mode I
Time accu	racy	Within ±2 min/year (available up to 2099)	Mode I Suppli
Protection structure		IP50 (front part)	
Environ-	Ambient temperature	0 to 50°C, storage: -20 to 60°C	(L) Record
ment Ambient humidity		35 to 85%RH, storage: 35 to 85%RH	
Approval		C€ I EHL	(M) HMIs
Weight ^{×3}		Approx. 1290 to 1400g (approx. 590 to 700g)	HIVIS

- ※1. For more information of universal input, please refer to 「Input/Output」.
- X2. This is included in the product. In case of using the USB flash drive that the user purchased, the device may not be
- X3. The weight includes packaging. The weight in parenthesis is for unit only.
- X Environment resistance is rated at no freezing or condensation.

FIELD INSTRUMENTS

CONTROLLERS

(A) Temperature Controllers

(F) Digital Panel Meters

(I) Digital Display Units

(J) Sensor Controllers

(K) Switching Mode Power Supplies

(N) Industrial PC

(O) Field Network Devices

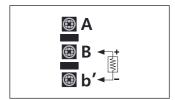
L-5 **Autonics**

■ Input/Output

Input/Output	type	Description	
	RTD	JPt100 Ω , DPt100 Ω , DPt50 Ω , Cu100 Ω , Cu50 Ω (supplied current: approx. 190μA)	
Innut type	Thermocouple	B, C (W5), E, G, J, K, L, L (Russia), N, P, R, S, T, U	
input type	Analog	Voltage: ±60mV, ±200mV, ±2V, 1-5V, ±5V, -1V-10V Current: 0-20mA, 4-20mA (measureable when using 250Ω shunt resistance) ^{×1}	
Input impeda	ince	Voltage (V): approx. $205k\Omega$ RTD, Thermocouple, Voltage (mV): min. $200k\Omega$	
Dienlay	RTD	Warm-up time: Max. 30 min	
	Thermocouple	At room temperature (25°C±5°C): ±0.1% F.S.±1-digit	
Analog		Out of room temperature: ±0.2% F.S.±1-digit	
Resolution		16-bit	
Digital input	No-contact input	ON: residual voltage max. 1VDC, OFF: leakage current max. 0.1mA	
	Contact input	ON: max. 1kΩ, OFF: min. 100kΩ, Short-circuit: approx. 4mA	
Alarm relav	Capacity	250VAC~ 3A, 30VDC— 3A, 1 Form A (resistive load)	
output	Life cycle	Mechanical: min. 20,000,000 operations Electrical: 100,000 operations (250VAC~ 3A, 30VDC= 3A)	
Power output for transmitter ^{×4}		24±2VDC, max. 60mA ※Built-in over current protection circuit	
RS422/485		Modbus RTU XIt is recommended to use shielded cable over AWG 24.	
Ethernet		IEEE802.3 10 BASE-T / IEEE802.3U 100 BASE-TX (Modbus TCP)	
USB Device		USB V2.0 Full Speed (Modbus RTU)	
	Input type Input impeda Display accuracy*2 Resolution Digital input Alarm relay output Power outpu RS422/485 Ethernet	Input type Thermocouple Analog Input impedance Display accuracy*2 Analog Resolution Digital input Contact input Capacity Output Life cycle Power output for transmitter*4 RS422/485 Ethernet	

X1. Current measurement and connection examples

Connect 250Ω shunt resistance and set analog input type 0-20mA (shunt) / 4-20mA (shunt). It is available to measure 0-20mA / 4-20mA current.



- ※2. At room temperature (23°C ± 5°C)
 - ·RTD Cu50Ω (-200≤T≤200): (±0.1% F.S. or ±1.5°C, select the higher one) ±1 digit
 - RTD DPt50 Ω (-200 \leq T \leq 500): (\pm 0.1% F.S. or \pm 1.5°C, select the higher one) \pm 1 digit
 - · Thermocouple R, S, C, G type (0≤T≤100): (±0.1% F.S. or ±4.0°C, select the higher one) ±1 digit
 - · Thermocouple U, T type (-100≤T≤400): (±0.1% F.S. or ±2.0°C, select the higher one) ±1 digit
 - •Thermocouple B type, below 400°C: there is no accuracy standards.
 - · All thermocouples, below -100°C: (±0.3% F.S. or ±4.0°C, select the higher one) ±1 digit
 - Out of room temperature range
 - ·RTD Cu50Ω (-200≤T≤200): (±0.2% F.S. or ±3.0°C, select the higher one) ±1 digit
 - ·RTD DPt50Ω (-200≤T≤500): (±0.2% F.S. or ±3.0°C, select the higher one) ±1 digit
- ※3. Input/Output is different by option. Please refer to

 「Ordering information."
- X4. For supplying power for transmitter, it is recommended to use shield cable to reduce noise.
- %5. RS422/485, ethernet, USB device communication outputs are not used at the same time.
- XIf sensor input line is longer, it is recommended to use shield cable to reduce noise.

L-6 Autonics

■ Input Type and Range

Input type		Diamlass		Input range		
	input type		Display	°C	°F	K
	K(CA)		TC-K	-200.0 to 1350.0	-328.0 to 2462.0	73.2 to 1623.2
	J(IC)		TC-J	-200.0 to 800.0	-328.0 to 1472.0	73.2 to 1073.2
	E(CR)		TC-E	-200.0 to 800.0	-328.0 to 1472.0	73.2 to 1073.2
	T(CC)		TC-T	-200.0 to 400.0	-328.0 to 752.0	73.2 to 673.2
	B(PR)		ТС-В	100.0 to 1800.0	212.0 to 3272.0	373.2 to 2073.2
	R(PR)		TC-R	0.0 to 1750.0	32.0 to 3182.0	273.2 to 2023.2
Thermocouple	S(PR)		TC-S	0.0 to 1750.0	32.0 to 3182.0	273.2 to 2023.2
Thermocouple	N(NN)		TC-N	-200.0 to 1300.0	-328.0 to 2372.0	73.2 to 2023.2
	C(TT)*1		TC-C	0.0 to 2300.0	32.0 to 4172.0	273.2 to 2573.2
	G(TT)*2		TC-G	0.0 to 2300.0	32.0 to 4172.0	273.2 to 2573.2
	L(IC)		TC-L	-200.0 to 900.0	-328.0 to 1652.0	73.2 to 1173.2
	L(Russian type) ^{×3}		TC-L_R	0 to 600.0	32.0 to 1112.0	273.2 to 873.2
	U(CC)	U(CC)		-200.0 to 400.0	-328.0 to 752.0	73.2 to 673.2
	Platinel II		TC-P	0.0 to 1350.0	32.0 to 2462.0	273.2 to 1623.2
	Cu50Ω		CU50	-200.0 to 200.0	-328.0 to 392.0	73.2 to 473.2
	Cu100Ω	1	CU100	-200.0 to 200.0	-328.0 to 392.0	73.2 to 473.2
RTD	JPt100Ω	Σ	JPT100	-200.0 to 600.0	-328.0 to 1112.0	73.2 to 873.2
	DPt50Ω		DPT50	-200.0 to 600.0	-328.0 to 1112.0	73.2 to 873.2
	DPt1000	Ω	DPT100	-200.0 to 850.0	-328.0 to 1562.0	73.2 to 1123.2
		-60.00 - 60.00mV	±60mV	Resolution : 10μV		
		-200.00 - 200.00mV	±200mV	Resolution : 10μV		
	Voltage	-2.000 - 2.000V	±2V	Resolution : 1mV		
	voltage	1.000 - 5.000V	1-5V	Resolution : 1mV	-99999 to 99999	2 00000
Analog		-5.000 - 5.000V	±5V	Resolution : 1mV	(display range depends on	
		-1.00 - 10.00V	-1V-10V	Resolution : 10mV	the decimal p	oint position)
	Current	0 - 20mA	0-20mA (shunt)	_		
	(shunt)	4 - 20mA	4-20mA (shunt)			

 $\ensuremath{\,\mathbb{X}}\xspace$ 1. C (TT): Same as existing W5 (TT) type sensor

※2. G (TT): Same as existing W (TT) type sensor

*3. Russian type L type temperature sensor is divided from general purpose L type.

SENSORS

FIELD INSTRUMENTS

CONTROLLERS

MOTION DEVIC

SOFTWARE

(A) Temperature Controllers

(B) SSRs

(C) Power Controllers (D) Counters

(E) Timers

(F) Digital Panel Meters

(G) Indicators

(H) Converters

(I) Digital Display Units

(J) Sensor Controllers

(K) Switching Mode Power Supplies

(L) Recorders

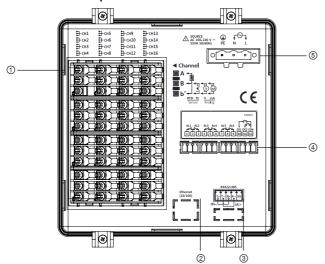
(M)

(N) Industrial PC

(O) Field Network Devices

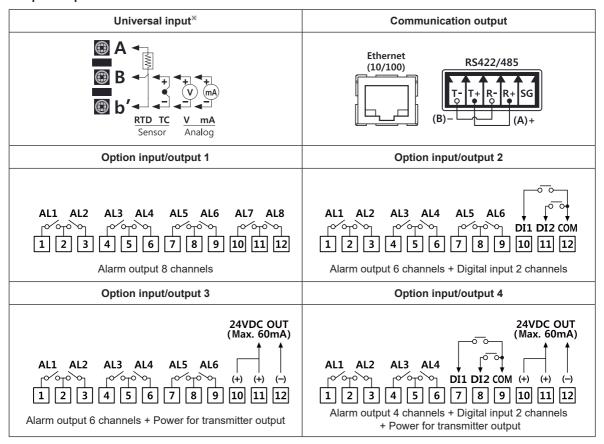
Connections

■ KRN1000 Rear part



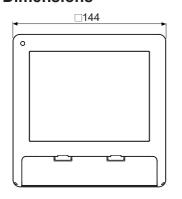
- 1) Sensor input terminal: Connects universal input.
- ② Ethernet port
 - : Connector for ethernet cable. It communicates Modbus TCP.
- ③ RS422/485 port
 - : Connects RS422/485 for Modbus RTU comm.
- ④ Option input/output port
 - : Connects for option input/output .
- ⑤ Power input
 - : Power connection (100-240VAC 50/60Hz)

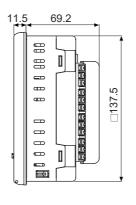
■ Input/Output Circuit

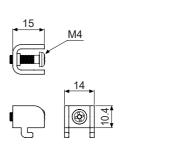


 \times In case of current input, connect 250 Ω resistance at external part.

Dimensions







SENSORS

(unit: mm)

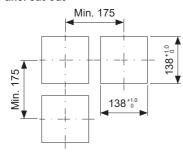
FIELD INSTRUMENTS

CONTROLLERS

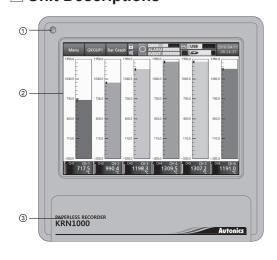
MOTION DEVICE

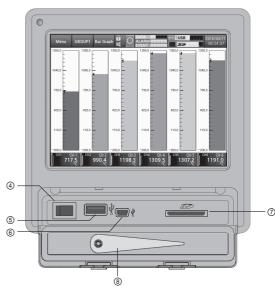
SOFTWARE

Panel cut-out



Unit Descriptions





- ① Power indicator: Power turns ON and the red LED turns ON.
- ② Screen (touch panel): Measured value is displayed as trend graph, bar graph, digital figures.
- ③ Front cover: Open the front cover. There are power switch and, USB Host/Device, SD card slot.
- 4 Power switch: Turn ON/OFF the power of KRN1000.
- (5) USB host port: Connect the USB memory.

It recognizes up to 32GB. When using extension cable, cable length should be up to 1.5m. Connect only USB device.

- (6) USB device port: Used for connecting PC via Modbus RTU communication.
- ③ SD card slot: SD card memory slot. It supports up to 32GB.
- ® Stylus pen: Used for touching screen.

(A) Temperature Controllers

(B) SSRs

(C) Power Controllers

(D) Counters

(E)

(F) Digital Panel Meters

(G)

(H) Converters

(I) Digital Display Units

(J) Sensor Controllers

(K) Switching Mode Power Supplies

(L) Recorders

8.40

M) HMIs

(N) Industrial PC

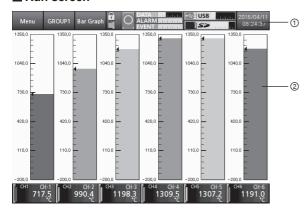
(O) Field Network Devices

■ Screen Description

■ Booting screen



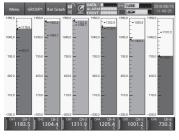
Run screen



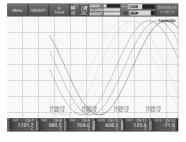
- ① Status display part
 - : Status display part appears at top screen. Touch each icon and it enters the menu.
- ② Measurement value display part
 - : Displays the measured value of each channel as graph.

Set one graph among 9 graphs: bar graph, (Vertical/Horizontal) Trend graph, (Vertical/Horizontal) Mixed graph, Divided (Vertical/Horizontal) Trend Graph, (Group/All) Digital.

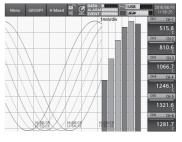
Bar graph



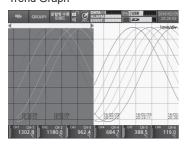
(Vertical/Horizontal) Trend graph



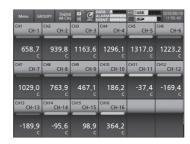
(Vertical/Horizontal) Mixed graph



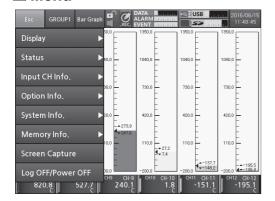
Divided (Vertical/Horizontal) Trend Graph



(Group/All) Digital



■ Menu



Touch the status display part at the upper screen and menu appears as right screen.

Menu is as below.

FIELD INSTRUMENTS

CONTROLLERS

MOTION DEVICE

SOFTWARE



(A)
Temperature
Controllers

(B)
SSRs

(C)
Power
Controllers

(D)
Counters

(E)
Timers

(F)
Digital
Panel Meters

(G)
Indicators

(H)
Converters

(I) Digital Display Units

(J) Sensor Controllers

(K) Switching Mode Power Supplies

(L) Recorders

(N) Industrial PC

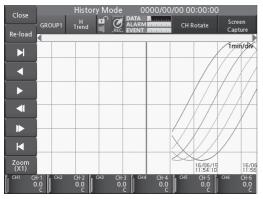
(O) Field Network Devices

Functions

History

It checks data history which is recording at [Menu]-[Display]-[History]. When recording is stop, it displays warning message.

- · Checks data history by each group, channel.
- Data history displays as horizontal/vertical trend, divided horizontal/vertical trend.
- · Saves the screen as *.bmp file.

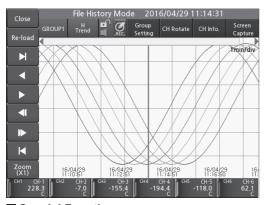


■ File History

It checks the saved data history at internal/external memory.

Touch [Menu]-[Display]-[File History].

- · Set the information of display group or channel.
- Data history displays as horizontal/vertical trend, divided horizontal/vertical trend.



■ Special Function

It displays the applied measuring value of the set special function. Depending on Input type, applied special function is different.

- · Setting range:
 - When input type is temperature sensor (thermocouple, RTD): None \leftrightarrow Difference
 - When input type is analog (voltage, current (shunt)):
 Linear ↔ Root ↔ Square ↔ Two Unit
 Two Unit is displayed when input type is set as 4-20mA (shunt).

O Difference (deviation)

It is available to set when input type is temperature sensor (thermocouple, RTD). It displays the deviation of reference channel measuring value.

(Display value = standard channel measuring value - reference channel measuring value)

- The set channel as analog (voltage, current (shunt)) of Input type is not able to set as reference channel.
- If there is no set reference channel, it displays standard channel measuring value.
- If any one of reference channel, or standard channel is break (BURN), high-limit value (HHHH), low-limit value (LLLL) status, it displays as correspond value. If you select the channel which is used Difference function as reference channel, it displays the value based on calculating actual measuring value, not display value of reference channel.

O Linear

It applies low-limit scale and high-limit scale to low-limit input value and high-limit input value and displays this values.

E.g.)In case low-limit input value: -5V, high-limit input value: +5V and in case low-limit scale: -1000, high-limit scale: 1000, if input value is 2V, display value is 400.

○ Root

In case voltage, current (shunt) input type, this mode is used when input value is calculated by Root ($\sqrt{}$) for the desired display value. Differential pressure signal of differential pressure flow meter is calculated Root ($\sqrt{}$) for the to-be measured flux. This function is used to measure flux by input value.

E.g.)In case low-limit input value: -5V, high-limit input value: +5V and in case low-limit scale: -1000, high-limit scale: 1000, if input value is 2V, display value is approx. 673.32.

Square

In case of voltage, current (shunt) input type, this mode is used when input value is calculated by square for the desired display value. Reverse of Root, flux signal is calculated by square for differential pressure signal.

E.g.)In case low-limit range: -5V, high-limit range: +5V and in case low-limit scale: -1000, high-limit scale: 1000, if input value is 2V, display value is -20.

O Two Unit

For compound pressure, if input pressure is lower than atmospheric pressure (0), it displays the degree of a vacuum with mmHg unit. If input pressure is higher than or same as atmospheric pressure (0), it displays positive pressure with kg/cm² unit.

When using Two Unit function, low-limit value is fixed as -760mmHg and kg/cm² value is able to set within Setting range 1 to 35.

Two Unit limits scale point as $0\leftrightarrow 0.0\leftrightarrow 0.00$. When using Two Unit, display unit is automatically changed as mmHg or kg/cm².

This function has two different unit values and it is impossible to calculate by recording method and digital filter and ignore it.

E.g.) If pressure range is -760mmHg to 3kg/cm², and pressure transmitter outputs 4-20mA, for 4mA input it displays -760mmHg, 8mA input is unit changing point. For 20mA input, it displays 3kg/cm².

Functions

■ Reservation

It sets reservation recording time to start and finish recording. Touch [Menu]-[System Info.]-[Reservation].

Set reservation recording type; repeat, single.

Repeat

Records from the start time to end time at every day during start date to end date. If start time is later of end time, it records and saves until end of next day.

Single

Records from the start date and time to end date and time.

■ Digital Input

It sets digital input operation mode and status to operate for DI-1/2 input.

Touch [Menu]-[Option Info.]-[Digital Input].

The operation mode and status are as below.

○ DI-□ Type

Set the operation type for digital input.

(None, Rec/Stop, Alarm Reset, Alarm ON, Capture)

○ DI-□ Status

Set digital input operation status.

(only when DI type is set as 'Record/Stop')

- Edge: When supplying digital input over 0.3 sec, the recording starts. When resupplying it, the recording stops.
- Level: When shorting digital input over 0.3 sec, the recording starts. When opening it, the recording stops.

O Alarm Reset/ON

Alarm Reset

When DI type is set as 'Alarm Reset', select the desired relay to reset the alarm.

Alarm ON

When DI type is set as 'Alarm ON', select the desired relay to turn ON the alarm.

Summer Time

Set the summer time duration.

Set enable to summer time and designate start date and end date of summer time at [Menu]-[System Info.]-[Date/Time].

■ Screen Capture

It saves current screen as *.bmp file. Set file storage location and file name.

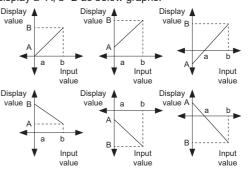
Storage setting range: Internal, SD/USB memory Internal memory saves the set number of screen captures at [Menu]-[Memory Info.]-[Internal Memory].

■ High/Low-Limit Graph Scale Value

In case of temperature sensor input (thermocouple, RTD), set the graph scale value to set the desired record range. Therefore, it helps to record as curve at the desired range.

Display Scale

For analog input, this function is to set (-9999.9 to 9999.9) for particular high/low-limit value in order to display high/low-limit value of measurement input. If measurement inputs are 'a' and 'b' and particular values are 'A' and 'B', it will display a=A, b=B as below graphs.

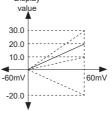


Display scale function is able to change display value for max./min. measured input by setting high-limit scale and low-limit scale.

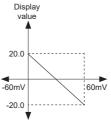
Set high/low-limit scale at [Menu]-[Input CH Info.]-[Input/Display].

E.g.) Setting high/low-limit scale value (In case of input type, -60 to +60mV)

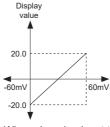
- Low Scale (low-limit scale value) = 0.0
- Hi Scale (high-limit scale value) = 10.0, 20.0, 30.0, -20.0



- Low Scale (low-limit scale value) = 20.0
- Hi Scale (high-limit scale value) = -20.0



- Low Scale (low-limit scale value) = -20.0
- Hi Scale (high-limit scale value) = 20.0



When changing input type, high/low-limit scale is changed as factory default display range of the set input type. ENSORS

FIELD INSTRUMENTS

CONTROLLERS

MOTION DEVIC

SOFTWARE

(A) Temperature Controllers

(C) Power Controllers

(D) Counters

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(F) Digital Panel Meters

(G) Indicators

(I) Digital Display Units

(J) Sensor Controllers

(K) Switching Mode Power Supplies

> (L) Recorders

(M) HMIs

(N) Industrial PC

(O) Field Network Devices

Functions

■ Internal Memory Info.

It sets number of events, alarms, screen captures, and storage options at internal memory.

It sets also internal memory storage options. When internal memory uses all, it operates overwrite (deletes oldest data) or stop (stops saving).

Firmware update

Update firmware.

Download the firmware at our website (www.autonics.com). Save the downloaded firmware at the top-level folder on USB/SD memory and touch [Menu]-[System Info.]-[System Info.].

When completes firmware update, re-boot the unit. Do not turn OFF the power during firmware update.

■ Ethernet Communication setting

It sets about Ethernet communications.

Set IP address, subnet mask, default gateway, communication write, ethernet port, USB communication write, USB device usage.

■ RS422/485 Communication setting

Setting items are only available to check by communication.

RS422/485 communication makes set or monitor parameters at external upper system (PC or graphic panel, etc.) and uses transfer data. It is recommended to use our dedicated software program DAQMaster for monitoring.

If you want to develop monitoring program not using our DAQMaster program or to use the related Modbus program, please refer to user manual for communication.

Visit our website (www.autonics.com) to download DAQMaster program, and user manual for communication.

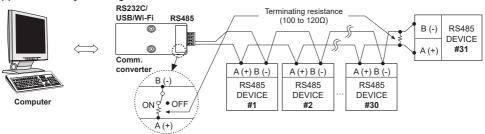
Interface

Item	RS485	Ethernet	USB
Application standard	Compliance with EIA RS485	_	Compliance with USB V2.0
Max. connections	31 units (address: 1 to 127)	1 unit (number of occupations per a unit)	1 unit
Com. distance ^{*1}	Within max. 1km (below 9600bps)	Single cable within 100m (recommended over CAT5E)	Single cable within 1.5m
Com. method	Full duplex / Half duplex	Full duplex	_
Com. synchronization method	Asynchronous	Asynchronous	Asynchronous
Com. speed	2400/4800/9600/19200/38400bps	10/100Mbps	12Mbps (full Speed)
Com. response wait time	5 to 99ms	_	_
Start Bit	1-bit (fixed)	_	_
Data Bit	8-bit (fixed)	_	_
Parity Bit	None, Odd, Even	_	_
Stop Bit	1, 2-bit	_	_
Protocol	Modbus RTU	Modbus TCP	Modbus RTU

- ※1. In case of Ethernet connection, and connecting through the network such as network hub (HUB) and gateway, etc, there is no distance limit, but it is recommended to use min. network. Please use communication cables which is satisfied the below conditions.
 - · RS422/485 communication: Shield Twist Pair over AWG24, characteristic impedance 100Ω, capacity component 50 pF/m cable length max. 1km
 - · Ethernet communication: Over CAT5E, cable max. length: 100m
 - \cdot USB communication: Single cable built-in ferrite core within 1.5m

XUSB device is recognized as USB to Serial device and communication speed: 115200bps, start bit: 1-bit, data bit: 8-bit, parity bit: none, stop bit: 1-bit are fixed.

O Application of system organization



%It is recommended to use Autonics communication converter; SCM-WF48 (Wi-Fi to RS485·USB wireless communication converter, sold separately), SCM-US48I (USB to RS485 converter, sold separately), SCM-38I (RS232C to RS485 converter, sold separately). Please use twisted pair wire, which is suitable for RS485 communication, for SCM-WF48 and SCM-US48I.

Functions

■ Error

Displays error messages on screen and print data when error occurs.

Message	Description
НННН	When input type is temperature sensor (Thermocouple, RTD) and the measurement value is higher than high-limit value of input range, it flashes HHHH. It is cleared when the measurement value is within the high-limit range.
ПППП	When input type is analog (voltage, current (shunt)) and the measurement value is over 10% of high-limit input range, it flashes HHHH. It is cleared when the measurement value is within 10% of high-limit input range.
	When input type is temperature sensor (Thermocouple, RTD) and the measurement value is lower than low-limit value of input range, it flashes LLLL. It is cleared when the measurement value is within the low-limit range.
LLLL	When input type is analog (voltage, current (shunt)) and the measurement value is over 10% of low-limit input range, it flashes LLLL. It is cleared when the measurement value is within 10% of low-limit input range.
BURN	When input type is temperature sensor (Thermocouple, RTD) and input is break, it flashes BURN. It is cleared when input is connected.
ASKey	When forgetting and entering invalid password 3 times, "ASKey" appears with error message. Contact our service center with ASKey.

■ Factory Default

■ Display

O File History

Menu	Default
History Mode Graph	H Trend
Memory	Internal Memory
File Name	_

Parameter	Default	Parameter	Default
CH Rotation Time	5s	Display CH Color	Auto set
Name	GROUP1	Line Thickness	2Pt
No. of CHs	Auto set	Min. Value	-200.0
Background	21 (White)	Max. Value	1350.0
Display CH	Auto set		

■ Input CH Info.

Parameter	Default	Parameter	Default
Сору	None	High-Limit Input	Auto set
Tag Name	CH-1	Point	0.0
Input Type	TC-K	Low-Limit Scale	_
Low-Limit Graph Scale	-200.0	Low-Limit Scale	_
High-Limit Graph Scale	1350.0	Display Unit	°C
Low-Limit Input	Auto set		

O Input Option

Parameter	Default	Parameter	Default
Special Func.	None	Record Method	Instant
Ref. CH		Digital Filter	None
Two Unit	_	No. of Digital Filters	1
Input Bias	0.0	Burn-out Mark	None
Span	1.000		

O Alarm

Parameter	Default	Parameter	Default
Туре	PV.Hi	ON Delay	0s
Ref. CH	_	OFF Delay	0s
Option	Normal	Alarm No.	None
Setting Value	1350.0	Save Event	ON
Hys	0.0		

SENSORS

FIELD INSTRUMENTS

CONTROLLERS

MOTION DEVI

SOFTWARE

(A) Temperature Controllers

(B) SSRs

(C) Power Controllers

(D) Counters

(F) Digital Panel Meters

ndicators

onverters

(J) Sensor Controllers

(K) Switching Mode Power Supplies

(L) Recorders

(M) HMIs (N) Industrial PC

(O) Field Network Devices

■ Factory Default

Option Info.

○ Alarm Output

Parameter	Default	Parameter	Default
Alarm Mark	ON	Alarm Color	(Alarm 1) Red (Alarm 2) Orange (Alarm 3) Light green (Alarm 4) Green
Alarm Mark Type			(Relay-1 to 6) N.O. (Relay-7 to 8) —

O Digital Input

Parameter	Default	Parameter	Default
DI-1 Type	None	DI-2 Status	
DI-2 Type	None	Alarm Reset	(Relay-1 to 8) —
DI-1 Status	_	Alarm ON	(Relay-1 to 8) —

O RS422/485

Parameter	Default	Parameter	Default
Comm. Address	1	Response Wait Time	20ms
Baud Rate	9600	Protocol	RTU
Parity Bit	None	Comm. Write	Enable
Stop Bit	2 bit	RS422/485 Port	Disable

○ Ethernet/USB

Parameter	Default	Parameter	Default
IP Address	10.0.2.15	Ethernet Port	Disable
Subnet Mask	255.255.255.0	USB Comm. Write	Enable
Default Gateway	10.0.2.2	USB Device	Enable
Comm. Write Enable			

System Info.

O Date/Time

Parameter	Default	Parameter	Default
Date Setting	Auto set	Summer Time	Disable
Time Setting			1month 1day to 1month 1day
Date Type	yyyy/mm/dd	Time	1 hour

Reservation

Parameter	Default	Parameter	Default
Reservation Recording Date		Reservation	
Reservation Recording Time	_	Type	Disable

O Device

Parameter	Default	Parameter	Default
Device Name	KRN1000 Recorder	Backlight	Standard
Language	English	Screen Save	Disable
PWR ON Record	Hold	Alarm Sound	OFF
Sampling	125ms	Touch Sound	Standard
Log Record Speed	1s		

O File

Parameter	Default	Parameter	Default
Parameter Setting File		Screen Simulation (Demo)	Start

O Log In

Parameter	Default	Parameter	Default
Log In Function	Disable	Input CH Info.	Unlock
Activate Administer Mode	0000	Option Info.	Unlock
Change Password	_	System Info.	Unlock
Display	Unlock	Memory Info.	Unlock
Status	Unlock		

■ Memory Info.

Memory Management

Parameter	Default	Parameter	Default
Clear		Storage	Internal

O Internal Memory

Parameter	Default	Parameter	Default
No. of Events	7()()	No. of Screen Captures	10
No. of Alarms	100	Internal Memory Storage Options	Overwrite

[%]Shaded parameters are depending on other parameters'
SV. Refer to the more information of the parameter.

L-16 Autonics

Proper Usage

- · Do not use the unit outdoors. Failure to follow this instruction may result in electric shock or shortening the life cycle of the unit.
- When connecting the power input or measuring input, power cable should be over AWG20 (0.50mm²). Make sure to tighten the terminal screw bolt above 0.74 N·m to 0.90 N·m.
- · Use the unit within the rated specifications. Failure to follow this instruction may result in fire or shortening the life cycle of the unit.
- Do not use loads beyond the rated switching capacity of the relay contact. Failure to follow this instruction failure, contact
 melt, contact failure, relay broken, or fire, etc.
- When connecting magnet contact as load of relay contact output, connect surge absorber on coil part of contact. Failure to follow this instruction may result in malfunction.
- Do not use water or oil-based detergent when cleaning the unit. Use dry cloth to clean the unit. Failure to follow this instruction may result in electric shock or fire.
- Do not use the unit where flammable or explosive gas, humidity, direct sunlight, vibration, or impact may be present. Failure to follow this instruction may result in fire or explosion.
- · Keep dust and wire residue from flowing into the unit. Failure to follow this instruction may result in fire or malfunction.
- Check the polarity of the power contact before wiring the unit. Failure to follow this instruction may result in fire or explosion.
- Check the polarity of the terminal when connecting a temperature sensor to the unit. Failure to follow this instruction may result in cause malfunction.
- · Check the connection diagram of this manual before supplying power. Failure to follow this instruction may result in fire.
- · Do not touch terminal during dielectric or insulation resistance test. Failure to follow this instruction may result in electric shock.
- Use insulation transformer and noise filter power for too much noise from the power. Attach noise filter on the grounded panel, etc. Use short cables for noise filter output part and power terminal of the unit. Failure to follow this instruction may result in product damage, malfunction by surge, etc.
- If power line and input signal line are close each other, install line filter for noise protection at power line and use shielded input signal line.
- Do not control the alarm output or measure the data during firmware upgrade. Failure to follow this instruction may result in malfunction. Alarm output, contact input, data measurement do not operate normally.
- After completing firmware upgrade, check the complete message and turn OFF to ON the power.
- · All parameter set value is reset after firmware upgrade. It may not operate as same way with before upgrade operation.
- Use voltage output of transmitter power output card only for transmitter power. Failure to follow this instruction may result
 in output module damage.
- Do not press the touch screen by sharp or hard objects with excessive force.
- · To prevent inductive noise, separate cables of the unit from high-voltage line, power line.
- · Do not install inductive noise or power line closely. It may cause measurement error.
- · Install the unit at well-ventilated place to prevent over-heat and give space over 30mm against wall.
- · Install the unit vertically.

SENSORS

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